CLAIMS

1. A method for the production of a multi-layer identity card of plastic, the card to be produced comprising at least one card core layer (1) printed on at least one side and on the printed side of the card core layer (1A) a covering layer (1B) is applied, comprising the following method steps:

a) preparing the unprinted card core layer (lA),

b) application of an adhesive coating (lA0) on the card core layer (1A)

c) printing the adhesive core card core layer (lA)

d) preparing a covering layer (1B) on which an adhesive coating (1B0) is located,

e) superposition of the card layers (1A and 1B) in register,

f) placing the card layers (1A and 1B) in register in a lamination press, where the card layers (lA and 1B) are joined together under pressure and under the action of heat,

characterized in that

adhesive coverings (lA0 and 1B0) are used, which possesses at least one additive (Z) increasing the friction between the covering layer (1B) and the printed card core (lA).

2. A method for the production of a multi-layer identity card of plastic, the card to be produced comprising at least one card core layer (1) printed on at least one side and on the printed side of the card core layer (1A) a covering layer (1B) is applied, comprising the following method steps:

a) preparing the unprinted card core layer (lA),

b) application of an adhesive coating (1A0) on the card core layer (1A)

c) printing the adhesive coated card core layer (lA)

d) application of a second adhesive coating (1B0) on the printed card layer (lA),

e) preparing a covering layer (1B),

f) superposition of the card layers (lA and 1B) in register,

g) placing the card layers (lA and 1B) in register In a lamination press, where the card layers (lA and 1B) are joined together under pressure and under the action of heat,

characterized in that

adhesive coverings (1A0 and 1B0) are used, which possess at least one additive (Z) increasing the friction between the covering layer (1B) and the printed card core.

3. The method as set forth in claim 1 or in claim 2, characterized in that the adhesive coatings (lA0 and 1B0) have silica (SiO_2) as an additive (Z).

4. The method as set forth in any one of the preceding claims, characterized in that the adhesive coatings (1A0 and 1B0) have silicate as an additive (Z).

5. The method as set forth in any one of the preceding claims, characterized in that the adhesive coatings (1A0 and 1B0) have calcium carbonate as an additive (Z).

6. The method as set forth in any one of the preceding claims, characterized in that the percentage by weight of the additives (Z) in the adhesive coating (1B0 and 1B0*) amounts to between 0.1 % and 60%.

7. A multiple layer identity card of plastic

comprising

- at least one card core layer (1A) having at least one adhesive coating (1A0) applied on one side and on which a covering layer (1A1) is located,
- a further adhesive coating (1BO), which is applied between the printed layer (1A1) and a covering layer (1B),

characterized in that

the adhesive coatings (lA0 and 1B0) comprise at least one additive (Z), which increases the viscosity of the adhesive coatings (1A0 and 1B0) at high temperatures.